Question	Answer	Marks
3(a)(i)	M1 positive ions/cations (labelled or named in text); M2 electrons (labelled or named in text); M3 attraction between positive and negative;	3 1 1 1
3(a)(ii)	(conduction due to) movement of electrons/mobile electrons;	1
3(b)	$GaCl_3;$ $Ga_2(SO_4)_3;$	2 1 1
3(c)(i)	$_2\text{O}_3$ + 6HNO $_3$ \rightarrow 2Ga(NO $_3$) $_3$ + 3H $_2$ O formula of Ga(NO $_3$) $_3$; all formulae and balancing correct;	2
3(c)(ii)	₂ O ₃ + 2NaOH → Na ₂ Ga ₂ O ₄ + H ₂ O; formula of Na ₂ Ga ₂ O ₄ ; all formulae and balancing correct;	2
Question	Answer	Marks
3(d)	any 2 from: • (do not) corrode; • strong; • hard; • (improved) appearance;	2

Question	Answer	Mar	ks
4(a)(i)	/heat and in air/oxygen;		1
(a)(ii)	$2ZnS + 3O_2 \rightarrow 2ZnO + 2SO_2$; SO_2 on right of equation; all formulae and balancing correct;		2
(b)(i)	M1 heat produced by carbon/coke (burning in) oxygen/air; OR $C + O_2 \rightarrow CO_2$ produces heat/exothermic; OR $2C + O_2 \rightarrow 2CO$ produces heat/exothermic (scores M1 and M2); M2 $C + CO_2 \rightarrow 2CO$; OR $2C + CO_2 \rightarrow 2CO$; OR $2C + CO_2 \rightarrow 2CO$;	1 1	3
	OR $ZnO + C \rightarrow Zn + CO;$ OR $2ZnO + C \rightarrow 2Zn + CO_2;$		
(b)(ii)	temperature (inside the furnace) is above 907 °C/temperature (inside the furnace) is above the boiling point (of zinc) / 1000 °C is above the boiling point (of zinc);		1
(b)(iii)	con /condensing/condense;		1
(c)	 M1 zinc is more reactive than iron/zinc is higher in the reactivity series than iron ora; M2 zinc loses electrons; M3 iron/steel/oxygen/air/water gains electrons OR electrons move to iron/steel/oxygen/air/water; M4 (therefore) iron does not lose electrons/get oxidised/form iron(II)/form iron(III); 	1 1 1	4

Question	Answer	Marks
(d)(i)		2
	green precipitate; red-brown/brown/orange precipitate;	1
d(ii)	ox agent/oxidant;	1
(d)(iii)	agent/reductant;	1
(d)(iv)	iron(III)/Fe ³⁺ ;	1
(d)(v)	iron(II)/Fe ²⁺ ;	1

Question	Answer	Marks
5(a)(i)		1
(a)(ii)		1
(a)(iii)		1
(a)(iv)		1
a)(v)		1
(b)(i)	air;	1
(b)(ii)	(iron;	1
(b)(iii)	any 2 from: carbon dioxide; carbon monoxide; nitrogen;	2
(c)(i)	as the percentage of carbon increases, so the malleability decreases;	1
(c)(ii)	M1 oxygen (gas) blown in; M2 carbon dioxide formed/C + $O_2 \rightarrow CO_2$;	1 1